

# Certificate

on the Qualification of constructors acc. to DIN 2303

Q2	BK1	173	2024
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The following firm **Componenta Manufacturing Oy, Kalajoki**  
**Satamatie 131**  
**85180 Rahja**  
**FINLAND**

has proved - upon application and subsequent audit - to fulfil the quality requirements made on producing and repairing companies for military technical equipment by welding / brazing / thermal spraying.

Based on this Qualification of constructors it is entitled to carry out, on military technical products of

**Class Q 1 - with general requirements**  
**Class Q 2 - with special requirements**

relevant welding work of component **class BK1** in the following processes

- 121 Submerged arc welding with solid wire electrode vollmechanisiert
- 141 TIG welding with solid filler material (wire/rod) manuell
- 135 MAG welding with solid wire electrode teilmechanisiert
- 136 MAG welding with flux cored electrode teilmechanisiert
- 138 MAG welding with metal cored electrode teilmechanisiert

on components of groups

2.1, 2.2, 3.1 nach DIN CEN ISO/TR 15608

Requirements	see reverse	
Coordinator / Responsible specialist	Kattilakoski	IWE
Deputy	Maaninen	IWS
Validity of authorization certificate	from 2024-06-06 to 2027-06-05	
Date of issue	2024-06-13	

Approved body

GSI - Gesellschaft für Schweißtechnik International mbH  
 Niederlassung SLV Duisburg

Dipl.-Ing. (FH) Derka



## General requirements

1. This approval is to be shown - on request - to the supervisory body or to the client as an attested duplicate or copy, before starting the welding work.
2. For advertising and other purposes this approval may only be copied / published in a complete form. The text of advertising material is not allowed to be in contradiction to this approval.
3. If the person(s) mentioned in this certificate as welding supervisor leave(s) the firm, and if there are any changes in welding processes or essential parts of the facilities necessary for the welding work, this has to be announced to the accredited body in due time. If necessary a new verification will be arranged.
4. If there are doubts about the qualification of the firm, unannounced factory visits and audits by the accredited body are possible at any time.
5. This approval can at any time be withdrawn, altered or supplemented with immediate effect, without any compensation,
  - if the prerequisites - the approval is based on - have changed or
  - if the regulations of this certificate are not observed.
6. At least 2 months prior to the expiry date a new application must have reached the accredited body, if the approval should be certified again.

## Requirements and Remarks:

### CC.:

1. Applicant (Original)
2. civillan (coordinating) office
3. to be filed (copy)